



standard centre crease programme

channel height (mm)	channel width (mm)	locator size (pt)
0.3	0.6	2/3
0.3	0.8	2/3
0.3	1.0	2/3
0.3	1.1	2/3
0.3	1.2	2/3
0.3	1.3	2/3
0.3	1.4	2/3
0.4	0.8	2/3
0.4	1.0	2/3
0.4	1.1	2/3
0.4	1.2	2/3
0.4	1.3	2/3
0.4	1.4	2/3
0.4	1.5	2/3
0.4	1.6	2/3
0.5	1.0	2/3
0.5	1.1	2/3
0.5	1.2	2/3
0.5	1.3	2/3
0.5	1.4	2/3
0.5	1.5	2/3
0.5	1.6	2/3
0.5	1.7	2/3
0.5	1.8	2/3
0.5	1.9	2/3
0.5	2.0	2/3
0.5	2.1	2/3
0.5	2.2	2/3
0.6	1.3	2/3
0.6	1.4	2/3
0.6	1.5	2/3
0.6	1.6	2/3
0.6	1.7	2/3
0.6	1.8	2/3
0.6	1.9	2/3
0.6	2.0	2/3
0.6	2.1	2/3
0.6	2.2	2/3
0.6	2.3	2/3
0.6	2.4	2/3
0.6	2.5	2/3
0.6	2.6	2/3

channel height (mm)	channel width (mm)	locator size (pt)
0.8	1.7	2/3
0.8	1.8	2/3
0.8	1.9	2/3
0.8	2.0	2/3
0.8	2.1	2/3
0.8	2.2	2/3
0.8	2.3	2/3
0.8	2.4	2/3
0.8	2.5	2/3
0.8	2.6	2/3
0.8	2.8	2/3
0.8	3.0	2/3
0.8	3.2	2/3
0.8	3.4	2/3
1.0	2.3	2/3
1.0	2.4	2/3
1.0	2.5	2/3
1.0	2.6	2/3 & 3/4
1.0	2.8	2/3 & 3/4
1.0	3.0	2/3 & 3/4
1.0	3.2	2/3 & 3/4
1.0	3.4	2/3 & 3/4
1.2	3.8	3/4 & 6
1.2	5.0	3/4 & 6
1.2	6.0	3/4 & 6
1.5	3.8	3/4 & 6
1.5	5.0	3/4 & 6
1.5	6.0	3/4 & 6
1.7	3.8	3/4 & 6
1.7	5.0	3/4 & 6
1.7	6.0	3/4 & 6



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